

# RAVEN EYE CUSTOM

## RUGER 10/22<sup>®</sup> BOLT BUFFER

### INSTALLATION INSTRUCTIONS - SHEET 1 OF 1

#### READ PRIOR TO INSTALLATION

**MAKE SURE YOUR FIREARM IS UNLOADED BEFORE DOING ANY WORK ON IT.**

As the end user and installer of this product, you must accept full responsibility for the correct installation of this product and the resulting condition of your firearm. If you are unwilling to accept this, return the product to the address listed below for a full refund. If you are unable to install this product, seek the services of a qualified gunsmith, or send us an email to the address listed below and we can assist you.

**Step 1** To get to the bolt buffer, the stock screw (A) and barrel band screw (if present) (B) must first be removed. The stock (akedown) screw is located in front of the trigger guard.



**Step 2** **CONFIRM THAT THE RIFLE IS UNLOADED!** Slide off the barrel band (C) (if present). Place the safety half way in-between safe and fire (D) Slowly lift the barrel up and rotate it out of the action.



**Step 3** The bolt stop pin (E) is located at the top of the receiver, near the top. It is the only pin with the same diameter as the bolt buffer. Remove the existing pin by pushing it out with a blunt punch.



**Step 4** Replace with the new bolt buffer (F) in the same location. A small amount of gun oil may help with the insertion of the buffer.



**Step 5** Replace the takedown screw and the barrel band screw removed in Steps 1 and 2. Don't overtighten these screws, tightening past snug will likely result in damage to the receiving threads.

BE SAFE!

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