

# RAVEN EYE CUSTOM

## RUGER 10/22<sup>©</sup> ESCUTCHEONS INSTALLATION INSTRUCTIONS - SHEET 1 OF 1

### READ PRIOR TO INSTALLATION

**MAKE SURE YOUR FIREARM IS UNLOADED BEFORE DOING ANY WORK ON IT.**

As the end user and installer of this product, you must accept full responsibility for the correct installation of this product and the resulting condition of your firearm. If you are unwilling to accept this, return the product to the address listed below for a full refund. If you are unable to install this product, seek the services of a qualified gunsmith, or send us an email to the address listed below and we can assist you.

**Step 1** To get to the escutcheon, the stock screw

(A) and barrel band screw (if present) (B) must first be removed. The stock (takedown) screw is located in front of the trigger guard.



**Step 2** **CONFIRM THAT THE RIFLE IS UNLOADED!**

Slide off the barrel band (C) (if present). Place the safety half way in-between safe and fire (D). Slowly lift the barrel up and rotate it out of the action.



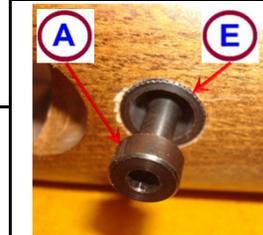
**Step 3** The factory escutcheon is often installed using a press, and therefore

requires careful removal. The best tool is a 3/32" nailset, and a small hammer. If available, a small piece of leather or heavy fabric will help protect the finish on the escutcheon.



**Step 4** (With the stock apart from the action)

Reinstall the stock screw (A) into the factory escutcheon (E) so that the threads are half way through the threaded section. Put the head of the nailset on the small end of the screw and gently tap it out. Go slowly and monitor the stock to make sure the removed escutcheon doesn't cause any splintering of the stock as it exits.



**Step 5** Place the new escutcheon (F) over the recess.

Place a piece of leather over the escutcheon and gently tap it into the recess. On factory stocks, it will sit nearly flush with the stock. However on many after-market stocks, it will need to be pushed deeper. Use the nailset to gently tap it into place.



BE SAFE!

# RAVEN EYE CUSTOM

[www.RavenEyeCustom.com](http://www.RavenEyeCustom.com)

P.O. BOX 150083 LAKEWOOD COLORADO 80215

[info@raveneyecustom.com](mailto:info@raveneyecustom.com)

Copyright 2012

Revised November 10, 2012

