

RAVEN EYE CUSTOM

RUGER 10/22[®] OVERSIZED TRIGGER GROUP PINS

INSTALLATION INSTRUCTIONS - SHEET 1 OF 1

READ PRIOR TO INSTALLATION

MAKE SURE YOUR FIREARM IS UNLOADED BEFORE DOING ANY WORK ON IT.

As the end user and installer of this product, you must accept full responsibility for the correct installation of this product and the resulting condition of your firearm. If you are unwilling to accept this, return the product to the address listed below for a full refund. If you are unable to install this product, seek the services of a qualified gunsmith, or send us an email to the address listed below and we can assist you.

Step 1 To get to the factory pins, the stock takedown screw and barrel band screw (if present) must first be removed. The takedown screw is located in front of the trigger guard.



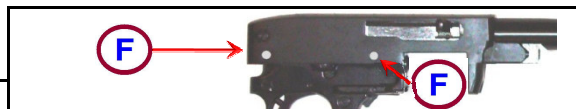
Step 2 **CONFIRM THAT THE RIFLE IS UNLOADED!** Slide off the barrel band (C) (if present). Place the safety half way in-between safe and fire (D). Slowly lift the barrel up and rotate it out of the action.



Step 3 There are two pins (E) located near the bottom of the receiver. Replace these pins **one at a time** to keep the trigger group in place. The factory pins should come out easily, if not tap out with a blunt punch.



Step 4 Put gun oil on the pins. This will help them go in smoother. Install the pins (F). If they are tight, tap slowly in place with a blunt punch. Avoid pounding them in.



Step 5 Replace the takedown screw and the barrel band screw removed in Steps 1 and 2. Don't overtighten these screws, tightening past snug will likely result in damage to the receiving threads.

BE SAFE!

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Revised September 9, 2011

