

RAVEN EYE CUSTOM

RUGER 10/22[®] UPGRADE KITS

INSTALLATION INSTRUCTIONS - SHEET 1 OF 2

For S1, S2 and S3 Kits

READ PRIOR TO INSTALLATION

MAKE SURE YOUR FIREARM IS UNLOADED BEFORE DOING ANY WORK ON IT.

As the end user and installer of this product, you must accept full responsibility for the correct installation of this product and the resulting condition of your firearm. If you are unwilling to accept this, return the product to the address listed below for a full refund. If you are unable to install this product, seek the services of a qualified gunsmith, or send us an email to the address listed below and we can assist you.

Step 1 To get to the internals, the stock screw (A) and barrel band screw (if present) (B) must first be removed. The stock (takedown) screw is located in front of the trigger guard.



Step 2 **CONFIRM THAT THE RIFLE IS UNLOADED!** Slide off the barrel band (C) (if present). Place the safety half way in-between safe and fire (D). Slowly lift the barrel up and rotate it out of the action.



Step 3 The bolt stop pin (E) is located at the top of the receiver, near the top. It is the only pin with the same diameter as the bolt buffer. Remove the existing pin by pushing it out with a blunt punch.



Step 4 Replace with the new bolt buffer (F) in the same location. A small amount of gun oil may help with the insertion of the buffer.



Step 5 There are two pins (G) located near the bottom of the receiver. Replace these pins **one at a time** to keep the trigger group in place. The factory pins should come out easily, if not tap out with a blunt punch.



(CONTINUED ON SHEET 2)

RAVEN EYE CUSTOM

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