

RAVEN EYE CUSTOM

RUGER 10/22[®] UPGRADE KITS

INSTALLATION INSTRUCTIONS - SHEET 2 OF 2

For S1, S2 and S3 Kits

READ PRIOR TO INSTALLATION

MAKE SURE YOUR FIREARM IS UNLOADED BEFORE DOING ANY WORK ON IT.

As the end user and installer of this product, you must accept full responsibility for the correct installation of this product and the resulting condition of your firearm. If you are unwilling to accept this, return the product to the address listed below for a full refund. If you are unable to install this product, seek the services of a qualified gunsmith, or send us an email to the address listed below and we can assist you.

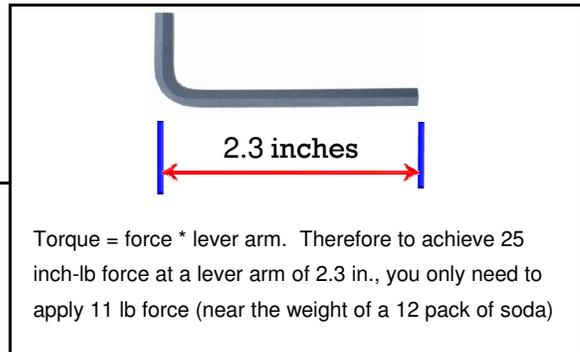
Step 6 Put gun oil on the pins. This will help them go in smoother. Install the pins. **(H)** If they are tight, tap slowly in place with a blunt punch. Avoid pounding them in.



Step 7 Replace the stock from Steps 1 and 2, using the new takedown screw. If you have a torque wrench, set it to 25 inch-lb MAX. If you are using the kit wrench, read the **HEX WRENCH NOTES** section below.



HEX WRENCH NOTES The 1/8" hex wrench is designed for a low torque application such as this. The goal is around 25 inch-lb torque. Of note is that most automotive tools measure in foot-lb, and do not go down to the 2 foot pound (25 inch-lb) range. If you are using the hex wrench and causing the wrench to bend, you are exceeding the 25 inch-lb recommended. You may also damage the aluminum action. The goal is repeatable torque not high torque. THIS ISN'T A STRONGMAN COMPETITION!



VIBRATION DAMPENING RINGS
Some kits contain these, and their use is optional. If desired, one rubber ring should be slipped over the takedown screw before it is placed in the escutcheon. The use of this part is entirely optional.

BE SAFE!

RAVEN EYE CUSTOM

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